

## Q8 Bach MQL 20

Synthetic, non-active neat cutting oil

### Description

Q8 Bach MQL 20 is a low viscosity non-active type cutting oil for minimum quantity lubrication (MQL). It is a readily biodegradable synthetic oil and can be easily removed by using alkaline-water based degreasers.

### Applications

Q8 Bach MQL 20 is primarily recommended for use in the sawing, cutting and forming of aluminium or steels by micro-spraying or drip-lubrication.

### User instructions

In order to preserve the integrity of this product drums should be stored inside a building protected from water entry, frost and direct sunlight.

### Environment, Health and Safety

Please consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues.

### Properties

	Method	Unit	Typical
Density, 20 °C	D 4052	g/ml	0.84
Kinematic Viscosity, 40 °C	D 445	mm <sup>2</sup> /s	18.5
Flash Point, COC	D 92	°C	165
Colour	D 1500	-	L 0.5
Copper Strip, 3 h, 100 °C	D 130	-	1
Four Ball Test, Weld Load	IP 239	kg	140

The figures above are not a specification. They are typical figures obtained within production tolerances.

### Remarks

Please contact your Q8Oils representative for further advice and support on your specific application and equipment.