

Germ-Allcard Cyldol TBL

Non Ferrous Capillary Tube Drawing Lubricant

Description

Germ-Allcard Cyldol TBL is a low viscosity neat lubricant with superior friction reducing characteristics and exceptional bright annealing properties. Using selected polymeric additives and boundary lubricants Germ-Allcard Cyldol TBL achieves an excellent tube surface finish, whilst promoting good die life.

Applications

Germ-Allcard Cyldol TBL is used for drawing copper, copper alloy and other non-ferrous tubes for fine and capillary sizes on draw benches and Bull Blocks. It is also especially suited for final die lubrication and finishing applications on Schumag equipment, additionally suitable for complex copper profiles.

User instructions

In order to preserve the integrity of this product drums should be stored inside a building protected from frost and direct sunlight, with bung holes horizontal to minimise breathing.

Environment, Health and Safety

Please consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues.

Properties

	Method	Unit	Typical
Appearance	Visual	-	straw color
Density, 20 °C	D 4052	g/ml	0.86
Kinematic Viscosity, 40 °C	D 445	mm ² /s	30

The figures above are not a specification. They are typical figures obtained within production tolerances.

Remarks

Please contact your Q8Oils representative for further advice and support on your specific application and equipment.