Rolling oils



# Q8 Bach RP 9

High-Performance Profile Rolling Oil

# Description

Q8 Bach RP 9 is a low viscosity fully synthetic high-performance lubricant with a very high flash point and enhanced safety profile. Q8 Bach RP 9 is specifically designed for roll forming or profiling flat metal strips into complex profiles using a range of rolling and punching operations. It is designed for use in minimal lubrication operations for cost optimization and with the ability to obtain a thin protective film or dry surface finish. This advanced lubricant ensures smooth forming operations and minimizes roller wear, leading to longer operational life. It provides a high-quality surface finish and ensures accurate dimensional control of rolled sections. Q8 Bach RP 9 is a label-free lubricant with an excellent safety profile. It has a very high flash point and is human exposure and environmentally friendly.

# **Applications**

All kinds of complex profiles, like mezzanine or entresol floors. Suitable for use with various materials including (galvanized) steel, aluminum, and other alloys.

### User instructions

In order to preserve the integrity of this product, drums should be stored inside a building protected from frost, water entry and direct sunlight.

### Environment, Health and Safety

Please consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues.

### Properties

	Method	Unit	Typical
Appearance	Visual	-	Bright & Clear
Density, 15 °C	D 4052	g/ml	0.87
Kinematic Viscosity, 40 °C	D 445	mm²/s	9
Flash Point, COC	D 92	°C	210
Copper Strip, 3 h, 100 °C	D 130	-	1a

The figures above are not a specification. They are typical figures obtained within production tolerances.

# Remarks

Please contact your Q80ils representative for further advice and support on your specific application and equipment.