

Q8 Bach XNRG 44

Extreme performance neat cutting oil

Description

Q8 Bach XNRG 44 is based on renewable esters which are readily biodegradable. Formulated as non-active neat cutting fluid, free from chlorine and suitable for the machining of a wide range of materials. These include cast iron, carbon steel, high alloy steels, stainless steel, heat resistant alloys, aluminium, copper and copper alloys. This synthetic product has a high flash point in comparison to mineral oil based products, which in combination with low foaming and the selected extreme performance additives, results in a human exposure friendly product with an extreme good oxidation stability.

Applications

Mainly gear hobbing, broaching and very severe operations, but other applications as well. The extreme long tool life and surface finish reduces manufacturing costs and number of re-works.

User instructions

In order to preserve the integrity of this product drums should be stored inside a building protected from water entry, frost and direct sunlight.

Environment, Health and Safety

Please consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues.

Properties

| | Method | Unit | Typical |
|----------------------------|--------|--------------------|---------|
| Density, 15 °C | D 4052 | g/ml | 0,919 |
| Density, 20 °C | D 4052 | g/ml | 0,915 |
| Kinematic Viscosity, 40 °C | D 445 | mm ² /s | 44 |
| Flash Point, COC | D 92 | °C | 300 |
| Colour | D 1500 | - | 0.5 |
| Copper Strip, 3 h, 100 °C | D 130 | - | 1 |
| Four Ball Test, Weld Load | IP 239 | kg | 260 |

The figures above are not a specification. They are typical figures obtained within production tolerances.

Remarks

Please contact your Q8Oils representative for further advice and support on your specific application and equipment.