

Q8 Brahms 3110

Non-chlorine containing forming oil.

Description

Q8 Brahms 3110 is a low viscosity, chlorine-free, non-active type metal forming oil, containing lubricity- and Extreme Pressure-additives.

Applications

Punching, bending and deep drawing operations on non-ferrous metals. Also suitable for ferrous metals with a thickness up to 1 mm for all type of forming operations.

User instructions

In order to preserve the integrity of this product, drums should be stored inside a building protected from frost and direct sunlight.

Environment, Health and Safety

Please consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues.

Properties

	Method	Unit	Typical
Appearance	Visual	-	bright & clear
Density, 15 °C	D 4052	g/ml	0.85
Kinematic Viscosity, 40 °C	D 445	mm ² /s	15
Flash Point, COC	D 92	°C	130
Copper Strip, 3 h, 100 °C	D 130	-	1
Four Ball Test, Weld Load	IP 239	kg	300

The figures above are not a specification. They are typical figures obtained within production tolerances.

Remarks

Please contact your Q8Oils representative for further advice and support on your specific application and equipment.