

## Q8 Brahms 4550

Forming oil for the severe forming operations

### Description

Medium viscosity, chlorine-free, non-active sulphur Extreme-Pressure type metal forming oil, containing lubricity additives and is based on high quality base oils.

### Applications

Low to medium severe forming applications, like cupping operations on copper, brass, aluminium, carbon steel and thin plates of high tensile carbon and alloyed steels.

### User instructions

In order to preserve the integrity of this product, drums should be stored inside a building protected from frost and direct sunlight.

### Environment, Health and Safety

Please consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues.

### Properties

	Method	Unit	Typical
Appearance	Visual	-	Bright and Clear
Density, 15 °C	D 4052	g/ml	0.89
Kinematic Viscosity, 40 °C	D 445	mm <sup>2</sup> /s	100
Flash Point, COC	D 92	°C	230
Copper Strip, 3 h, 100 °C	D 130	-	1
Four Ball Test, Weld Load	IP 239	kg	400

The figures above are not a specification. They are typical figures obtained within production tolerances.

### Remarks

Please contact your Q8Oils representative for further advice and support on your specific application and equipment.

## Sustainability

The product Carbon Footprint (PCF), cradle-to-gate (Q8Oils state of the art facility in Belgium), of Q8 Brahms 4550 is **1.26** kg CO<sub>2</sub>eq / kg.

Please contact Q8Oils to learn more about the positive environmental impact, the handprint, of this product.

For more info check here



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take  
care**