

PRODUCT DATA SHEET

Q8 Brahms 7004

Fluid for light duty forming and high speed punching

Description

Q8 Brahms 7004 is the modern alternative to vanishing oils with a high flash point. It is a low viscosity, chlorine-free ferrous and non-ferrous forming oil with very good lubrication and evaporation properties.

Applications

Q8 Brahms 7004 is recommended for light duty forming, high speed punching and general press work where minimal residues are required of ferrous and non-ferrous metals.

User instructions

In order to preserve the integrity of this product, drums should be stored inside a building protected from frost and direct sunlight.

Environment, Health and Safety

Please consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues.

Properties

	Method	Unit	Typical	
Appearance	Visual	-	Bright and Clear	
Density, 15 °C	D 4052	g/ml	0.82	
Kinematic Viscosity, 40 °C	D 445	mm²/s	4	
Flash Point, COC	D 92	°C	130	
Copper Strip, 3 h, 100 °C	D 130	-	1	

The figures above are not a specification. They are typical figures obtained within production tolerances.

Remarks

Please contact your Q80ils representative for further advice and support on your specific application and equipment.